

Joining and Sealing Pre-Cast Concrete Sections using Hyperflex

- Use during assembly of pre-cast concrete sections to provide a permanent, flexible, and watertight seal.

Typical Applications:

- Assembly of manholes (including cast iron lids), vaults, box culverts, pipes or any other pre-cast assembly that must be watertight.

Tools & Equipment:

- spray bottle filled with water
- 300 ml tube of Hyperflex and caulk gun
- disposable paint brush

Instructions:

1. Make sure surfaces to be joined are free from dirt and loose debris.
2. Using the spray bottle, wet the surfaces to be joined. Surfaces only need to be wet
3. Liberally apply Hyperflex to the surfaces to be joined. Use a paint brush to make sure the surface is fully coated, particularly in a vertical application.
4. Assemble pre-cast sections. A vacuum test can be performed after 2 hours.



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