

## Joining and Sealing Pre-Cast Concrete Sections using X-Seal

- Used during assembly of pre-cast concrete sections to provide a permanent, flexible and watertight seal

### Typical Applications:

- Assembly of manholes (including cast iron lids), vaults, box culverts, pips or any other pre-cast assembly that must be watertight

### Tools & Equipment:

- Spray bottle or Water filled garden sprayer
- 300 ml tube of X-Seal and caulk gun or 8 oz bottle of X-Seal
- Disposable paint brush

### Instructions:

1. Make sure surfaces to be joined are free from dust and loose debris
2. Using the garden sprayer, wet the surfaces to be joined. Surfaces only need to be wet not soaked. (NO STANDING WATER)
3. Liberally apply X-Seal to the surfaces to be joined. You can use a paint brush to make sure the surface is fully coated, particularly in a vertical application
4. Assemble pre-cast sections. A vacuum test can be performed after 2 hours



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